

# Adhesives 接著劑

- 優水膠 Polyurethane Dispersion Adhesives
- 水性CR/氯丁橡膠 Water-Based Chloroprene Rubber Adhesives
- 水性NR/硫化膠 Water-Based Vulcanized Adhesives
- 一液型水性PU膠 One component water-based PU Adhesive
- 真空吸塑用膠 Vacuum Lamination Series
- 貼合膠 Lamination Adhesives
- 噴膠 Spray Adhesives
- 處理劑 Primer
- 硬化劑 Hardener
- 優麗膠 Polyurethane Adhesives
- 藥水糊 Grafted Polychloroprene Adhesives
- 黃糊 Polychloroprene Adhesives
- 橡膠糊 Rubber Adhesives
- 硬化糊 Top Puff Adhesives
- 清潔劑 Cleaner



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## 關於大東 About GRECO

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Management Principles
- P03 核心能力  
Core Competence
- P04 環保系列產品優勢分析  
Environmental Friendly Product Advantage Analysis

## 環保型接著劑 Environmental Protection Adhesives

- P07-10 優水膠  
Water-based Adhesives
- P11-12 水性硬化劑  
Hardener for Water-based
- P13-14 水性處理劑  
Water-based Primer

## 溶劑型接著劑 Solvent-Based Adhesives

- P17-18 優麗膠  
Polyurethane Adhesives
- P19-20 黃糊  
Polychloroprene Adhesives
- P21-22 噴膠  
Spray Adhesives
- P23-24 貼合膠  
Lamination Adhesives
- P25-26 藥水糊  
Grafted Polychloroprene Adhesives
- P27-32 溶劑型處理劑  
Solvent based Primer
- P33-34 硬化劑/清潔劑/加硫促進劑  
Hardener/Cleaner/Vulcanizing accelerator

大東樹脂創立於1955年，為全國第一家鞋用接著劑製造廠，創立以來不斷追求研發創新，以產品關鍵技術，位居全球領導品牌。

大東樹脂本著「品質、技術、服務」經營使命，追求卓越品質、創造領先技術、提供顧客最佳解決方案，形成以人為本、以品質為核心的企業文化。

大東追隨全球環保趨勢，重視環境生態保育，打造安全第一的工作環境，以堅實研發團隊為後盾，開創先進綠色產品。

基於一貫的「尊重生命、安全至上」企業理念，公司積極投入綠色產品的研發。早期的無三苯系列溶劑(不含甲苯、苯、二甲苯)，能有效減少有毒物質對人體和環境的侵害；其後，更推廣自行研發的「水性PU膠」（於2003年通過行政院環保署認證為環境保護產品第二類產品）。

自1995年大東推動客戶端水性接著方案，帶動製鞋業新一波綠色安全生產的革命，上市以來透過名牌運動鞋及各大知名女鞋廠商使用見證，預估每年可減少8000噸有機溶劑揮發於環境中，大幅改善工作環境、員工健康，並提升生產效能。

大東始終自許為開創綠色科技的先鋒，將持續推廣綠色產品及提升產品的環保性與安全性。

### Heart touching, lasting with time

Greco was established in 1955, and became the first shoe adhesive manufacturer in Taiwan. We continually pursue innovation and leverage the latest key technology to lead the industry.

Greco's mission of "Quality, Technology, and Service" represents the pursuit of remarkable quality, development of leading technology, and offer of the best customized service. Our corporate culture takes human beings as the essential and quality as the axis.

Greco also follows the global trend of environmental protection. Eyeing on the society of nature, we build the "safety first" workplace and utilize the research team to create green product series.

Based on the corporate belief of "respect for life and safety first", Greco has actively invested on the green product development. In the early stage, our toluene free adhesives contain no toluene, benzene, and xylene, effectively reducing the toxic damage on human body and environment. Afterward, we have been promoting our self-made water-based polyurethane adhesives, which acquire Green Mark II of EPA, Taiwan (R.O.C) in 2003.

Greco has supported customers to apply waterborne adhesion, and led a new trend of green revolution. Launched in 1995, our water-based adhesives' quality has been approved by branded shoes and numerous well-known women shoes manufacturers. It is estimated to reduce 8000 tons of evaporable organic solvent consumption per year while the workplace, employees' health are improved. Moreover, it enhances factories' production efficiency as well.

Greco always serves as vanguard of green technology, and will continually promote environmentally-friendly products.



# 核心能力 Core Competence

## 綠色研發 · 深耕本土

- 掌握關鍵技術，領導綠色工業潮流
- 開發低污染性、低能耗之產品
- 創新高性能，高附加價值之新產品

## Green Technology and Glocalization

- Self-owned key technology to lead the green trend.
- Research on products of low contaminating-risk and high energy-efficiency.
- Innovation of high performance and value-added products.

## 尊重生命 · 安全至上

大東樹脂多年來不斷投入人力及資源在工安及環保改善工作，包含引進 BS8800、制程安全管理系統（PSM）、ISO9001/ISO14001 認證、OHSAS18001 職業健康安全等管理系統，進行制程減廢及發展無苯、水性產品等，並獲得經濟部頒發全國工業安全衛生績優廠商、豐泰企業工業減廢及安全衛生中衛體系第一名等榮譽。

## Respect for Life to Ensure the Safety First

For these years, GRECO constantly strives for environmental protection and work safety. The outstanding achievement includes of BS8800, Process Safety Management (PSM), ISO 9001, ISO14001, ISO 18001, OHSAS18001 and so on. In this aspect, GRECO follows the code of pollution prevention and will continually develop on the production waste minimization and the diversification of green products.



持續服務，滿足客戶需求  
Continuous Service to Satisfy Customers' Needs

## 認證證書 Certification

普遍使用於國際品牌，  
如 Nike, adidas, Converse, PUMA,  
Reebok, SKECHERS, asics, Payless,  
Crocs, Vans, Kappa, LI-NING, K-SWISS,  
PRADA, LACOSTE, Timberland, ZARA,  
Payless, WOLVERINE, NINE WEST,  
ROCKPORT, DECATHLON, Columbia,  
and...etc.



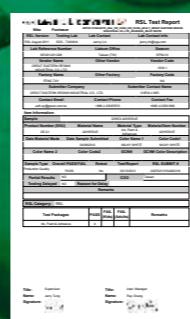
ISO14001證書



ISO9001證書



OHSAS18001證書



Nike SGS



# 環保系列降低成本分析 W/B Cements-Cost Analysis

大東服務團隊: GRECO Service Team  
營業團隊 Sales Team  
商務團隊 Business Team  
研發技服團隊 Technical Service Team

## 專業諮詢，全方位解決方案 Professional Consulting, Total Bonding Solutions



## 簡化生產流程 Production Simplified

運輸、庫存管理  
規劃鞋廠生產線設備需求  
使用操作重點-教育訓練  
只需上一次膠，省一段流程與一段人工  
排氣設備好，環境空氣好  
供貨、服務網遍佈全球  
Management of transportation and inventory.  
Equipments suggestion.  
Education and training.  
One time cement saves the cost of process and workforce.  
Elimination of irritating smell and improvement of workplace.  
Globe Distribution.

## 產品價格 Cost Reduction

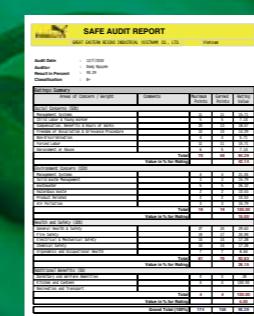
水性膠單耗量為油性膠之1/3  
環保意識抬頭，長遠水性為未來趨勢所在  
Unit consumption of Water-based adhesives is one third that of solvent-based adhesives .  
Eco-awareness makes the W/B adhesive to becoming the main trend of adhesion.

## 降低安全成本 Safety Risk Elimination

環保規費(有機溶劑使用費)  
工業安全預防成本  
廠房保險費率  
包裝桶可回收  
保障員工之健康  
Environmental protection fee (Organic solvent emission Charges)  
Industrial safety management cost  
Property insurance.  
Recyclable bucket  
Safeguards of staff health

## 品質 Quality

業界實績豐碩-知名女鞋、名牌運動鞋  
通過知名鞋貿商認證通過  
誠信，負責，為顧客掌握最好之品質  
Greco has been widely applied to make branded sport and lady's shoes.  
Greco has been approved by numerous well-known branded shoe makers.  
Greco takes honesty and responsibility attitude to make the best quality for customers.



通過Puma 褴核



大陸綠色環保產品證書



TUV TLSP



行政院環保署環保產品



Adidas 第一級別供應商



# 水性PU接著劑 Water-based PU Adhesive

身為世界鞋用接著劑領導品牌的大東樹脂，及早意識到製鞋業使用之油性PU接著劑含有80%的溶劑，在使用發揮時，造成環境及人體之危害。因此，大東樹脂以自有技術研發水性PU接著劑上市，是國內第一家以接著劑低污染產品提出環保標章申請，取得環境保護產品第二類產品之認證登錄。大東樹脂持續研發革命性綠色產品，未來將擴及協助客戶朝向綠色製程與綠色工業轉型改良。

As the leading brand of shoe adhesive manufacturers in the world, Greco has known that the 80% solvent in the traditional solvent based adhesives damages the environment and human body. As the result, Greco developed less-polluting, water-based PU adhesive, which is the first adhesive product to acquire Green Mark II from EPA, Taiwan (R.O.C). Greco continually develops revolutionary green products and will assist customers toward green production.

## 環保型水性PU接著劑優點

### Environmentally-friendly Water-based PU Adhesive-Advantages

不含揮發性有機溶劑，不會影響人體健康及污染環境。

消除有機溶劑的刺鼻味道，改善鞋廠工作環境。

高固成份，用膠量少，有效降低成本，提高產能。

不具可燃性，提升產品安全性，降低運輸及儲存之成本與風險。

接著品質通過知名品牌貿易商認證及使用見證。

Organic solvent free: Low risk to human health and environment

Odor elimination: Eliminating the heavy odor of organic solvent to improve the working environment

High solid content: The less adhesive consumption efficiently leads to cost down and enhances the capability

Non-flammable character: Enhancing safety and reducing the risks and costs of transportation and storage.

Word of mouth: The quality of Greco's water-based adhesive is evident that it not only acquires approval from well-known brands but also has been widely applied to branded shoes



## 水性膠上膠流程

以高速300-500rpm攪拌十分鐘以上  
Stirred with high speed mixer at the speed of 300-500rpm for more than 10 minutes.



# 優水膠 Water-based Adhesives



系列 Series	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(25°C)	固成份(%) Solid Content	主要用途 Main Application	特性 Characteristics
優水膠 Water-based PU Adhesives	6608	水性 PU 接著劑 Water-based PU adhesive	乳白色粘液 Milky White, viscous liquid	水分散聚氨酯樹脂 Polyurethane dispersion	4,000~19,000 *黏度可依客戶需求調整 Viscosity can be customized	50 ± 2	適用於 EVA、皮革、尼龍、Phylon、PU、PVC、橡膠…等之接著。 For bonding to EVA, leathers, nylon, phylon, PU, PVC, rubbers, and etc.	符合環保需求、可適用噴塗作業、高固成份、初期接著力佳。 Meeting environmental protection requirement, possessing high solid content and good initial bonding strength, and suitable for spray application.
	6602	水性 PU 接著劑 Water-based PU adhesive	乳白色粘液 Milky White, viscous liquid	水分散聚氨酯樹脂 Polyurethane dispersion	4,000~6,000	50 ± 2	適用於 EVA、皮革、尼龍、Phylon、PU、PVC、橡膠…等之接著。 For bonding to EVA, leathers, nylon, phylon, PU, PVC, rubbers, and etc.	符合環保需求、可適用噴塗作業、高固成份、初期接著力佳。 Meeting environmental protection requirement, possessing high solid content and good initial bonding strength, and suitable for spray application.
	6602E	水性 PU 接著劑 Water-based PU adhesive	乳白色粘液 Milky White, viscous liquid	水分散聚氨酯樹脂 Polyurethane dispersion	4,000~6,000	44±2	適用於 EVA、皮革、尼龍、Phylon、PU、PVC、橡膠…等之接著。 For bonding to EVA, leathers, nylon, phylon, PU, PVC, rubbers, and etc.	符合環保需求、可適用噴塗作業、高固成份、初期接著力佳。 Meeting environmental protection requirement, possessing high solid content and good initial bonding strength, and suitable for spray application.
	NWA01	水性 PU 接著劑 Water-based PU adhesive	乳白色粘液 Milky White, viscous liquid	水分散聚氨酯樹脂 Polyurethane dispersion	4,000~14,000 *黏度可依客戶需求調整 Viscosity can be customized	50 ± 2	NWA01為水性PU接著劑，適用於橡膠、PU發泡、EVA、真皮、合成皮及織物等之接著。 NWA01 is a water-based PU adhesive for assembling of rubber, PU foam, EVA, leather, synthetic leather and fabric, etc.	(1)無溶劑。None organic solvent. (2)不黃變。None yellowing. (3)水性接著劑初期力良好。 Water based adhesive with good early bonding strength.
	GE-01	一液型水性PU接著劑 One component water-based PU adhesive	乳白色粘液 Milky White, viscous liquid	水分散聚氨酯樹脂 Polyurethane dispersion	5,000~15,000	50 ± 5	GE-01為水性PU接著劑，適用於橡膠、PU發泡、EVA、真皮、合成皮及織物等之接著。 GE-01 is a water-based PU adhesive for assembling of rubber, PU foam, EVA, leather, synthetic leather and fabric, etc.	(1) 沒有使用時間的限制 (2) 不需添加硬化劑 (3) 適用自動上膠機 1. No Pot life      2. No Failure of Hardener Mixing 3. Pressurized Feed Tank and Spray Machine is applicable.
	GE-01H	水性PUD噴塗型接著劑 PUD Cement For automatic spraying	乳白色粘液 Milky White, viscous liquid	水分散聚氨酯樹脂 Polyurethane dispersion	6,000~9,000	48 ± 52	GE-01H為水性PU接著劑，適用於橡膠、PU發泡、EVA、真皮、合成皮及織物等之接著。噴塗作業方便。 GE-01H is a water based PU adhesive for assembling of rubber, PU foam, EVA, synthetic leather and fabric, etc. Suitable for automatic spray application.	初期接著力佳、不黃變、自動噴塗 1. Good initial anti-tension strength. 2. Non-yellowing. 3. Suitable for automatic spray application.

# 優水膠 Water-based Adhesives



系列 Series	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(25°C)	固成份(%) Solid Content	主要用途 Main Application	特性 Characteristics
水性CR / 氯丁橡膠 Water based Chloroprene Rubber	6326L	水性CR接著劑 Water-based chloroprene rubber adhesive	乳白色~淡黃色乳液 Milky white ~ pale yellow emulsion	合成乳膠 Compound Latex	<300	55.0~60.0	使用於熱可塑性橡膠之黏著及港寶浸泡。 For TPR materials and counter dipping	不含溶劑,黏著效果極佳。 Toluene free and good bonding strength
	6326H2	水性CR接著劑 Water-based chloroprene rubber adhesive	乳白色~淡黃色乳液 Milky white ~ pale yellow emulsion	合成乳膠 Compound Latex	18,000~35,000	55.0~60.0	攀鞋、鞋面用膠及後踵套貼合 For toe lasting, UPPER and attaching uppers to counter.	接著力強，材料適用性廣，耐熱力佳。 Good bonding strength, wide material applicability, and heat resistance.
	6326K1	水性CR接著劑 Water-based chloroprene rubber adhesive	乳白色~淡黃色乳液 Milky white ~ pale yellow emulsion	合成乳膠 Compound Latex	8,000~30,000	55.0~60.0	攀鞋及折邊用膠 For toe lasting and folding	(1)接著力強。 Good bonding strength. (2)無毒性。 Nontoxicity. (3)材料適用性廣。 Diverse materials are applicable. (4)耐熱性佳 The thermal stability is good.
	6326K3	水性CR接著劑 Water-based chloroprene rubber adhesive	乳白色~淡黃色乳液 Milky white ~ pale yellow emulsion	合成乳膠 Compound Latex	15,000~60,000	50.0~60.0	攀鞋及折邊用膠 For toe lasting and folding	(1)接著力強。 High bonding strength. (2)無毒性。 Nontoxicity. (3)材料適用性廣。 Diverse materials are applicable. (4)耐熱性佳 The thermal stability is good.
	6700	水性CR接著劑 Water-based chloroprene rubber adhesive	乳白色~淡黃色乳液 Milky white ~ pale yellow emulsion	合成乳膠 Compound Latex	> 30,000	55±5	攀鞋及後踵定型 For toe lasting and fixed to counter	接著力強，材料適用性廣，耐熱力佳。 Good bonding strength, wide material applicability, and heat resistance.
水性硫化膠 Water-based vulcanized adhesives	6127T	水性硫化接著劑 Water-based Vulcanized adhesive	乳白色粘液 Milky White, viscous liquid	橡膠 Rubber	2,000~7,000	24.0~27.0	適用於帆布、真皮及合成皮材質之加硫鞋鞋面、大底或圍條。 Suitable for canvas, leather, synthetic leather materials, and upper, outsole, foxing tape of vulcanized shoes.	(1)耐黃變性，後期接著力佳。 (2) Tack佳，拉力強。 (3)低敏感性。 1. Good yellowing resistance and bonding strength. 2. Long tack time. 3. Low irritating odor.

# 水性硬化劑 Hardener for Water-based



系列 Series	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(250C)	固成份(%) Solid Content	主要用途 Main Application	特性 Characteristics
硬化劑 Hardener	367S	硬化劑 Hardener	透明液 Transparent liquid	聚異氰酸鹽 Polyisocynate	<500	84±2	與水性 PU 膠混合使用，增加接著性、耐熱性、耐油性、耐水性等。 Used with water-based PU adhesive for enhancing bonding strength, heat, oil, and water resistance.	適用於各種材質。 Suitable for various materials.
	366S	硬化劑 Hardener	透明液 Transparent liquid	聚異氰酸鹽 Polyisocynate	<100	50±2	與水性 PU 膠混合使用，增加接著性、耐熱性、耐油性、耐水性等。 Used with water-based PU adhesive for enhancing bonding strength, heat, oil, and water resistance.	適用於各種材質。 Suitable for various materials.
	368	硬化劑 Hardener	透明液 Transparent liquid	聚異氰酸鹽 Polyisocynate	1,500–4,000	98±2	與水性 PU 膠混合使用，增加接著性、耐熱性、耐油性、耐水性等。 Used with water-based PU adhesive for enhancing bonding strength, heat, oil, and water resistance.	適用於各種材質。 Suitable for various materials.
	WH-02	硬化劑 Hardener	無色透明液體 Colorless transparent liquid	聚異氰酸鹽 Polyisocynate	<100	82~86	WH02適於水性接著劑使用之硬化劑。 WH02 is a hardener for water based adhesive.	WH02、WH03水性硬化劑為不黃變型，對水性接著劑後期物性有相當之提升。 適用範圍廣。 WH02, WH03 is non-yellowing type hardener for water based adhesive, and its cross linking action greatly improve the final physical characteristics. Besides, it has a wide application range.
	WH-03	硬化劑 Hardener	無色透明液體 Colorless transparent liquid	聚異氰酸鹽 Polyisocynate	<500	82~86	WH02適於水性接著劑使用之硬化劑。 WH03 is a hardener for water based adhesive.	

# 水性處理劑 Water-based Primer



系列 Series	種類 Type	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(25°C)	固成份(%) Solid Content	主要用途 Main Application	特性 Characteristics
1K PUD處理劑 1K PUD Primer	真皮、合成皮、TPU、網布、PU發泡 Leather, synthetic leather, TPU, mesh, PU sponges.	GE101	1K PUD處理劑 1K PUD Primer	乳白色液體 Milky white liquid	聚氨基甲酸酯 POLYURETHANE	1500~5000	46~50	適用真皮、合成皮、TPU、網布、PU發泡 Suitable for leather, synthetic leather, TPU, mesh, PU sponges.	耐熱佳、耐水解佳、投錨效果好、抗結刷、不黃變、可噴塗 1. Single component for spray application and hand brushing. 2. No need to add hardener before use. 3. Excellent priming effect for general synthetic material. 4. Good initial anti-tension strength. 5. Non-yellowing. 6. Suitable for automatic spray application
	軟皮、真皮 Soft leather, leather	6002K	1K PUD處理劑 1K PUD Primer	乳白色液體 Milky white liquid	聚氨基甲酸酯 POLYURETHANE	<500	44~52	適用於軟皮、真皮 Suitable for soft leather, leather	
水性處理劑 Water-based Primer	油皮、皮革 PU、PVC、 Leather、Oil Leather	6001L	水性處理劑 Water-based PU primer	乳白色粘液 Milky White, viscous liquid	水分散聚氨酯樹脂 Polyurethane dispersion	2,500~6,500	50 ± 2	適用於 EVA、皮革、尼龍、Phylon、PU、PVC、橡膠…等第一次補強使用，需配合水性PU膠。 Used with water-based PU adhesive, for bonding to EVA, leathers, nylon, phylon, PU, PVC, rubbers, and etc.	處理效果極佳 Excellent priming effect.
		6002	水性處理劑 Water-based PU primer	乳白色粘液 Milky White, viscous liquid	水分散聚氨酯樹脂 Polyurethane Dispersion	<200	45 ± 2	適用於真皮處理，需配合水性PU。(不適用於PU、PVC) Used with water based PU adhesive, for bonding to leathers. (Not suitable for PU and PVC)	處理效果極佳 Excellent priming effect.
IP、Phylon	IP、Phylon	6262	水性處理劑 Water-based UV primer	乳白色粘液 Milky White, semi-transparent, viscous liquid	EVA乳液水分散液 Ethylene-Vinyl Acetate Dispersion	<100	5~7	配合PU膠對EVA, Phylon之UV光照劑表面處理。 Used with water based PU adhesive, for UV surface-treating of EVA/Phylon.	處理效果極佳 Excellent priming effect.
		6263S	水性處理劑 Water-based UV primer	白色乳液 Emulsion type	EVA乳液水分散液 Ethylene-Vinyl Acetate Dispersion	<100	4.5 ± 1.5	6263為水性紫外線硬化處理劑， 適用IP、IPF及傳統phylon。 6263 W/B UV primer is designed for using in IP, IPF, and traditional Phylon surface treatment.	(1)6263可以搭配油性或水性PU膠進行接著。 (2)6263S可以搭配噴塗設備進行操作。 1.6263 can be used with S/B and W/B PU adhesives. 2.6263S can be used by spraying machine.
橡膠 Rubber	Rubber	6006AB	水性處理劑 Water-based RB primer	粉紅色透明溶液 Pink transparent liquid	丙酮水分散液 Acetone, Water	<100	3 ± 2	6006AB為水性橡膠處理劑， 適用於橡膠(經打粗或水洗清潔)。 6006AB is a W/B RB primer as used for rubber (roughing or water cleaning).	1.物性表現佳 Good physical 2.接著性良好 Good adhesion. 3.低毒性 Low toxicity
		6006EAB	水性處理劑 Water-based RB primer	粉紅色透明溶液 Pink transparent liquid	丙酮水分散液 Acetone, Water	<20	3 ± 0.5	6006AB為水性橡膠處理劑， 適用於橡膠(經打粗或水洗清潔)。 6006AB is a W/B RB primer as used for rubber (roughing or water cleaning).	1.物性表現佳 Good physical 2.接著性良好 Good adhesion. 3.低毒性 Low toxicity



## 油性溶劑接著劑(傳統型/無三苯) Solvent-based Adhesive (Toluene/Toluene Free)

溶劑型接著劑又分為傳統的含甲苯接著劑，與改良型無三苯接著劑。基於環保科技趨勢，大東研發無三苯接著劑，不含甲苯、苯、二甲苯等溶劑，降低化學物質對環境和人體的影響。

Traditionally, the solvent-based adhesive contains toluene. Concerning for environmentally-friendly trend, Greco developed toluene-free solvent based adhesives which contain non-aromatic solvent , reducing the chemical influence on environment and human body.

### 油性溶劑接著劑優點

#### Solvent-based Adhesive-Advantages

大東樹脂生產的溶劑型/無苯型接著劑及相關助劑，產品線齊全，針對各種接著材質研發最佳產品，貼合客戶需求。主要市場包括鞋業、手提箱業、皮包業、貼合業、泡棉業、木材加工業、五金建材業等…。其具有以下優點：

- 產品組合完備且成熟
- 適用產業範圍廣
- 操作方便
- 節省設備成本
- 塗刷與噴塗性操作佳

Greco' s possesses sound product portfolio for various application, and customizes the best products to meet customers' demand. Our market touches upon industries of shoes, hand luggage, purse & wallet, lamination, sponge, wood processing, hardware & building materials, and etc. The advantages are as the following...

- Matured and completed product portfolio
- Wide application
- User friendly
- Saving equipment cost
- Excellent applicability for brush and spray





# 優麗膠 Polyurethane Adhesives



系列 Series	種類 Type	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(25°C)	固成份(%) Solid Content	主要用途 Main Application	特性 Characteristics	
優麗膠 Polyurethane Adhesives	傳統型接著計 (S/B) Solvent-based, with toluene	71	PU接著劑 PU adhesive	無色透明黏液 Colorless Transparent Viscous liquid	聚氨脂樹酯 Polyurethane	2600 ~ 3000	13.5 ~ 16.5	適用於皮革、合成皮、尼龍、PVC、TPR、PU、 橡膠、合成皮及織物等之接著。 For bonding to leathers, synthetic leather, Nylon, PVC, TPR, PU, rubbers, and fabric etc.	黏性維持時間長 Long tack retention time 耐黃變型PU Yellowing resistance PU	
		338K2				1800 ~ 2200	11.5 ~ 14.5		初期接著力佳 Strong initial bonding strength 耐熱性佳 Excellent heat resistance 耐黃變型PU Yellowing resistance PU	
		95N				1400 ~ 1800	13.5 ~ 16.5			
		95NH		白濁半透明粘液 White, semi- transparent, viscous liquid		1800 ~ 2200	14.0 ~ 18.0		不黃變型PU Non-yellowing PU 接著力佳 Strong bonding strength 操作性佳 Good operability	
		95H				3100 ~ 3500	16.0 ~ 19.0			
	無三苯 (S/B TF) Solvent-based Toluene free	92NH		白濁半透明黏液 White Semi- transparent Viscous liquid		1800 ~ 2200	14.0 ~ 18.0			
		98N				1400 ~ 1800	13.5 ~ 16.5			
		98NH				1800 ~ 2200	14.0 ~ 18.0			
		98H				2800 ~ 3500	15.0 ~ 19.0			

# 黃糊 Polychloroprene Adhesives



系列 Series	種類 Type	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(25°C)	固成份(%) Solid Content	主要用途 Main Application	特性 Characteristics
黃糊 Polychloroprene Adhesives	傳統型接著劑 (S/B) Solvent-based with toluene	280	強力接著劑 Strong bonding adhesive	淡黃色粘液 Light yellow, viscous liquid	氯平橡膠 Chloroprene rubber	3,000~4,000	17.0 ± 1	適用於陶瓷、布、玻璃、皮革、水泥、金屬、塑膠、橡膠、木材等之接著。 For bonding to ceramics, clothes, glasses, leathers, metals, mortars, plastics, rubbers, and woods, and etc.	耐水、耐候、耐彎曲、接著力佳。 Resistant to water, weather and bending. Good bonding strength.
		315	強力接著劑 Strong bonding adhesive	淡褐色粘液 Light brown, viscous liquid	氯平橡膠 Chloroprene rubber	8,000~10,000	27.0 ± 1	適用於木工裝潢等之接著。 For adhesion to woods decoration.	高固成份、耐候、耐彎曲、接著力佳。 High solid content, resistant to water, weather and bending. Good bonding strength.
		356H	強力接著劑 Strong bonding adhesive	淡褐色粘液 Light brown, viscous liquid	氯平橡膠 Chloroprene rubber	5,000~6,000	22.5~23.5	適用於汽車裝潢、建材、金屬等之接著。 For bonding to automobile upholstery, architectural materials, metals, and etc.	耐熱佳。 Good Heat resistance.
		323	強力接著劑 Strong bonding adhesive	淡褐色粘液 Light brown, viscous liquid	氯平橡膠 Chloroprene rubber	6,000~7,000	22.0 ± 1	適用於 EVA 製品、皮革、紙器、塑膠、橡膠、海棉、木材等之接著。 For adhesion to EVA foams, leathers, paper works, plastics, rubbers, sponges, woods, and etc.	乾燥快、初期接著力強。 Fast drying, strong initial and ultimate bonding strength.
		999	強力接著劑 Strong bonding adhesive	深褐色粘液 Dark brown, viscous liquid	氯平橡膠 Chloroprene rubber	8,000~10,000	29.0 ± 1	適用於木材、美耐板、金屬電子製品、塑膠、泡棉、布等之接著。 For bonding to clothes, electronic products, laminate, metals, plastics, sponges, woods, and etc.	高固成份、接著力佳、耐熱佳。 High solid content, good bonding strength, and heat-resistance.
	無三苯 (S/B TF) Solvent-based, toluene free	343NT	無甲苯接著劑 Toluene free solvent-based adhesive	淡黃色粘液 Light yellow, viscous liquid	氯平橡膠 Chloroprene rubber	4,000~4,800	28.5 ± 1.5	適用於 EVA 製品、皮革、紙器、塑膠、橡膠、海棉、木材等之接著。 For adhesion to EVA foams, leathers, paper works, plastics, rubbers, sponges, woods, and etc.	乾燥快、初期接著力佳。 Fast drying, strong initial and ultimate bonding strength.
橡膠糊 Rubber Adhesives	傳統型接著劑 (S/B) Solvent-based, with toluene	700L	橡膠糊 Rubber glue	淡黃色黏液 Light-yellow viscous liquid	合成樹脂 Synthetic resin	20,000~32,000	12.0 ± 2	適用於鞋面內裡之接著。 For bonding to upper lining.	接著操作方便 Good operability.
硬化糊 Toe puff Adhesives	傳統型接著劑 (S/B) Solvent-based, with toluene	800H	硬化糊 Toe puff glue	透明黏液 Transparent, viscous liquid.	合成樹脂 Synthetic resin	18,000~22,000	44.0 ± 2	適用於各種需要硬化之套頭、後踵、內裡之硬化成型。 For hardening and shaping of toe box, counter and lining.	硬度高、粘力佳、不變形。 High hardness, Good bonding strength, shape-keeping capacity.

# 噴膠 Spray Adhesives



系列 Series	種類 Type	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(25°C)	固成份(%) Solid Content	主要用途 Main Application	特性 Characteristics
傳統型噴膠 (S/B, Spray) Solvent-based with toluene, spray type	傳統型噴膠 (S/B, Spray) Solvent-based with toluene, spray type	370	噴膠 Spray adhesive	褐色粘液 Brown, viscous liquid	氯平橡膠 Chloroprene rubber	200~400	22.5 ± 1	適用於各種布、木材等製造品。 For clothes, woods, and etc.	噴塗性佳、接著性強、Tack time 長、味道淺、耐水、 耐候 1. Good spraibility, bonding strength. 2. Resistant to water and weather 3. Low odor
		370K	噴膠 Spray adhesive	淡褐色粘液 Light brown, viscous liquid	氯平橡膠 Chloroprene rubber	300~500	22.0 ± 1	適用於各種布、EVA、皮革、紙器、PVC、泡棉、木材等 製造品大面積之噴塗接著。 For big-area adhesion to clothes, EVA foams, leathers, paper works, PVC, sponges, woods, and etc.	噴塗作業方便、耐熱佳、初期佳、Tack time 長。 1. Suitable for spray application. 2. Good operability and heat resistance. 3. Good initial bonding strength, long tack time.
		372	噴膠 Spray adhesive	黃褐色粘液 Yellowish-brown, viscous liquid	氯平橡膠 Chloroprene rubber	300~700	18~22	適用於各種沙發、布、EVA、皮革、紙器、PVC、泡棉、 木材等製造品大面積之噴塗接著。 For big-area adhesion to sofa, clothes, EVA foams, leathers, paper works, PVC, sponges, woods, and etc.	噴塗作業方便、耐熱佳、噴點細。 Suitable for spray application, spray point fine. Good operability and heat resistance.
		373	噴膠 Spray adhesive	黃褐色粘液 Yellowish-brown, viscous liquid	氯平橡膠 Chloroprene rubber	300~700	18~22	適用於各種沙發、布、EVA、皮革、紙器、PVC、泡棉、 木材等製造品大面積之噴塗接著。 For big-area adhesion to sofa, clothes, EVA foams, leathers, paper works, PVC, sponges, woods, and etc.	噴塗作業方便、耐熱佳、噴點細。 Suitable for spray application, spray point fine. Good operability and heat resistance.
		373H	噴膠 Spray adhesive	黃褐色粘液 Yellowish-brown, viscous liquid	氯平橡膠 Chloroprene rubber	300~700	18~22	適用於各種沙發、布、EVA、皮革、紙器、PVC、泡棉、 木材等製造品大面積之噴塗接著。 For big-area adhesion to sofa, clothes, EVA foams, leathers, paper works, PVC, sponges, woods, and etc.	噴塗作業方便、耐熱佳、噴點細。 Suitable for spray application, spray point fine. Good operability and heat resistance.
		375	噴膠 Spray adhesive	黃褐色粘液 Yellowish-brown, viscous liquid	氯平橡膠 Chloroprene rubber	300~500	21~23	適用於各種風管布、EVA、皮革、紙器、PVC、泡棉、木 材等製造品大面積之噴塗接著。 For big-area adhesion to duct, clothes, EVA foams, leathers, paper works, PVC, sponges, woods, and etc.	噴塗作業方便、初期佳、tack time長。 Suitable for spray application and good operability. Good initial bonding strength, long tack time.
		375S	噴膠 Spray adhesive	黃褐色粘液 Yellowish-brown, viscous liquid	氯平橡膠 Chloroprene rubber	300~500	22.0 ± 1	適用於各種風管布、EVA、皮革、紙器、PVC、泡棉、木 材等製造品大面積之噴塗接著。 For big-area adhesion to duct, clothes, EVA foams, leathers, paper works, PVC, sponges, woods, and etc.	噴塗作業方便、耐熱佳、初期接著力佳、噴點細。 Suitable for spray application and spray point fine. Good operability, initial bonding strength, and heat resistance.
		375-1	噴膠 Spray adhesive	黃褐色粘液 Yellowish-brown, viscous liquid	氯平橡膠 Chloroprene rubber	300~500	22.0 ± 1	適用於各種布、EVA、皮革、OA辦公傢俱屏風、紙器、 PVC、泡棉、木材等製品大面積之噴塗接著。 For adhesion to clothes, EVA foams, leathers, office furniture and shield, paper works, PVC, sponges, woods, and etc.	噴塗作業方便、耐熱佳、初期接著力佳。 Suitable for spray application. Good operability, initial bonding strength, and heat resistance.
		375F2	噴膠 Toluene free spray adhesive	黃色黏液 Transparent viscous liquid	氯平橡膠 Chloroprene rubber	100~300	17~18	適用於布、鞋面等大面積之噴塗接著。 For big-area adhesion to clothes and upper of shoe	噴塗性佳、耐熱性好，可即噴即乾。 Suitable for spray application. Good heat resistance and Fast-drying.
無三苯噴膠 (S/B, Spray) Solvent-based, toluene free, spray type	無三苯噴膠 (S/B, Spray) Solvent-based, toluene free, spray type	379	無三苯噴膠 Toluene free spray adhesive	透明黏液 Transparent viscous liquid	合成橡膠 Synthetic rubber	100~200	35~37	適用於泡棉等大面積噴塗接著。 For big-area adhesion to sponges	噴塗作業方便。 Suitable for spray application. Good operability.
		370KNT	噴膠 Spray adhesive	淡褐色粘液 Light brown, viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	400~700	21.5 ± 1.5	適用於布、EVA、皮革、紙器、PVC、泡棉、木材等製品 大面積之噴塗接著。 For big-area adhesion to clothes, EVA, leathers, paper works, PVC, sponges, woods, and etc.	噴塗作業方便，耐熱佳。 Excellent operability, heat resistance, and suitable for spray application.



# 貼合膠 Lamination Adhesives



系列 Series	種類 Type	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(25°C)	固成份(%) Solid Content	主要用途 Main Application	特性 Characteristics
傳統型貼合專用膠 (S/B) Solvent-based, with toluene, lamination Adhesives	傳統型貼合專用 膠 (S/B) Solvent-based, with toluene, lamination only	NL15-3	高性能強力接著 劑 High-performance strong bonding adhesive	淡黃透明粘液 Light yellow, transparent, viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	4,200~4,800	25.0 ± 1	適用於布、EVA、橡膠、橡膠發泡、皮革等 之接著。 For bonding of fabrics, EVA, rubber-sponges, leathers, etc.	柔軟, 粘性維持時間長。 Flexible, long tack retention time.
		NL25	貼合專用膠 Lamination adhesive	淡黃色粘液 Light yellow, transparent viscous liquid	合成橡膠 Synthetic rubber	7,800~8,600	21~24	適用於布與橡膠泡棉之貼合。 For lamination of fabrics and rubber-sponges.	初期佳, 材質適性廣, 配合硬化劑及促進劑可耐溶劑及 海水。 Good initial bonding strength. Wide application range. Enhanced solvent resistance and seawater resistance, if used along with hardener and accelerator.
		NL27A	貼合專用膠 Lamination adhesive	淡黃色粘液 Light yellow, transparent viscous liquid	合成橡膠 Synthetic rubber	8,500~10,500	23~26	適用於布與橡膠之貼合。 For lamination of clothes and rubber.	操作佳。配合硬化劑及促進劑可耐溶劑及海水。 Excellent operability. Enhanced solvent resistance and seawater resistance, if used along with hardener and accelerator.
		NL27B	貼合專用膠 Lamination adhesive	黃褐色黏稠液體 Light brown viscous liquid	合成橡膠 Synthetic rubber	7,500 ~ 10,000	19~25	適用於Sponge與布面之貼合。 For the lamination of sponge and cloth.	(1) 接著力佳 Good bonding strength (2) 耐溶劑性 Resistant to solvent (3) 操作性佳 Good operability



# 藥水糊 Grafted Polychloroprene Adhesives



系列 Series	種類 Type	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(25°C)	固成份(%) Solid Content	主要用途 Main Application	特性 Characteristics
藥水糊 Grafted Polychloroprene Adhesives	傳統型接著劑 (S/B) Solvent-based, with toluene	393A	強力接著劑 Strong bonding adhesive	淡黃透明黏液 Light yellow transparent viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	2700 ~ 3300	19~21	GE 393A為接枝型接著劑，適用於橡膠、PVC皮及EVA。 GE 393A is a grafted polychloroprene adhesion of rubber, PVC, EVA etc.	(1) 耐水、耐候 Resistant to water and weather (2) 接著力佳 Good bonding strength (3) 刷塗性佳 Good for brushing (4) 耐熱佳 Heat-resistance
		393	強力接著劑 Strong bonding adhesive	淡黃透明黏液 Light yellow transparent viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	1,800~2,200	18~20	適用於各種硬度 EVA 之接著。 For bonding to EVA foams of a variety of hardness.	粘性維持時間長, 接著力佳。 Long tack retention time, excellent performance.
		393A5	強力接著劑 Strong bonding adhesive	淡黃透明黏液 Light yellow transparent viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	2,700~3,300	21~23	適用於各種硬度 EVA 之接著。 For bonding to EVA foams of a variety of hardness.	粘性維持時間長, 接著力佳。 Long tack retention time, excellent performance.
		420	通用型強力接著劑 General use strong bonding adhesive	淡黃透明黏液 Light yellow transparent viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	2,100~2,500	18.0 ± 1	適用於珊瑚絨、EVA、皮革、PU、PVC、橡膠、耐磨龍、舒美絨、TPR等之接著。 For bonding to coralons, EVA, leathers, PU, PVC, rubbers, rubberons, sumelons, TPR, and etc.	初期接著力及耐熱性均佳。 Good initial bonding strength and heat resistance.
		501JD	耐黃變強力接著劑 Yellowing-resistant, strong bonding adhesive	淡黃透明黏液 Light yellow transparent viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	2,700~3,300	20.5~22.5	適用於 EVA、尼龍布、皮革、PU、PVC、橡膠、TPR 等之接著。 For bonding to EVA, nylon fabrics, leathers, PU, PVC, rubbers, TPR, and etc.	高固成份、耐黃變性佳。 High solid content, good yellowing resistance.
		343H1	強力接著劑 Strong bonding adhesive	淡褐色粘液 Light brown, viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	7,500~8,500	24~26	攀鞋用膠 For lasting 適用於 EVA 製品、皮革、紙器、塑膠、橡膠、海棉、木材等之接著。 For adhesion to EVA foams, leathers, paper works, plastics, rubbers, sponges, woods, and etc.	接著力佳、粘性維持時間長。 Good bonding strength. Long tack retention time.
		505H	高性能強力接著劑 High-performance strong bonding adhesive	淡黃透明粘液 Light yellow, transparent, viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	3,200~3,800	22.0 ± 1	適用於 EVA、尼龍布、皮革、PU、PVC、橡膠、TPR 等之接著。 For bonding to EVA, nylon fabrics, leathers, PU, PVC, rubbers, TPR, and etc.	高固成份、粘性維持時間長。 High solid content, long tack retention time.
		577H	高性能強力接著劑 High-performance strong bonding adhesive	淡黃透明粘液 Light yellow, transparent, viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	4,500~5,500	24.5~28	適用於布、EVA、橡膠發泡、皮革等之貼合。 For lamination of EVA, fabrics, leathers, rubber-sponges, and etc.	高固成份，可使用時間長，適用於機械塗佈，單面上膠。 High solid content, long pot life, suitable for roller coating and one way coating.
		505HTN	高性能強力接著劑 High-performance strong bonding adhesive	淡黃透明粘液 Light yellow, transparent, viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	4,000~5,000	22.0 ± 1	適用於 EVA、尼龍布、皮革、PU、PVC、橡膠、TPR 等之接著。 For bonding to EVA, nylon fabrics, leathers, PU, PVC, rubbers, TPR, and etc.	高固成份、粘性維持時間長。 High solid content, long tack retention time.
	無三苯 (S/B TF) Solvent-based, toluene free	393NT8	強力接著劑 Strong bonding adhesive	淡黃透明液體 Light yellow, transparent, viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	1,400~1,800	17.5~20.5	適用於PVC、PU、橡膠、皮革、EVA、TPR、尼龍布等之接著，尤其女鞋包跟部分。 For bonding of PVC、PU、rubbers、leather、EVA、TPR and nylon fabrics,etc. Especially for bonding lady's shoes.	初期接著力及耐熱性均佳 Good initial bonding strength and good heat-resistance.
		577NT	高性能強力接著劑 High-performance strong bonding adhesive	淡黃透明液體 Light yellow, transparent, viscous liquid	接枝型氯平橡膠 Graft chloroprene rubber	5,000~6,000	28.0 ± 2	適用於布、EVA、橡膠發泡之貼合。 For lamination of clothes, EVA, rubber-sponges, etc.	高固成份，可使用時間長，適用於機械塗佈，單面上膠。 High solid content, long pot life, suitable for roller coating and one side coating .

# 溶劑型處理劑 Solvent based Primer



系列 Series	種類 Type	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(25°C)	主要用途 Main Application	特性 Characteristics	
溶劑型處理劑 Solvent based Primer	傳統型處理劑 (S/B) Solvent-based with toluene	熱塑性橡膠 Thermoplastic Rubber (TPR)	330A	TPR處理劑 TPR primer	半透明狀 Semi-transparent	合成樹脂 Synthetic resins	200以下 Below 200	配合 PU 膠對 TPR 之表面處理。 For surface-treating of TPR (for PU adhesives)	處理效果極佳。 Excellent priming effect.
			330A2	TPR處理劑 TPR primer	黃色透明液 Yellow, transparent, viscous liquid	合成樹脂 Synthetic resins	200以下 Below 200	配合 PU 膠對 TPR 之表面處理。 For surface-treating of TPR (for PU adhesives)	處理效果極佳。 Excellent priming effect.
		乙烯樹脂醋酸 纖維 Ethylene Vinyl Acetate (EVA)	320K	EVA處理劑 EVA primer	無色透明液 Colorless, transparent liquid	合成樹脂 Synthetic resins	100以下 Below 100	配合 PU 膠或藥水糊對 EVA 之表面處理。 For surface-treating of EVA (for PU adhesives or graft CR adhesives)	處理效果極佳，含螢光劑。 Excellent priming effec, containing fluorescence.
	無三苯(S/B TF) Solvent-based, Toluene Free	尼龍 Nylon	228C	尼龍處理劑 Nylon primer	液態 liquid	合成樹脂 Synthetic resins	10以下 Below 10	配合 PU 膠對尼龍、Hytrel 之表面處理。 For surface-treating of nylon and Hytrel (for PU adhesives)	處理效果極佳。 Excellent priming effect.
			740A8	尼龍處理劑 Nylon primer	淡黃透明液 Light-yellow, semi- transparent, viscous liquid	合成樹脂 Synthetic resins	50以下 Below 50	配合 PU 膠對尼龍、Hytrel 之表面處理。 For surface-treating of nylon and Hytrel (for PU adhesives)	處理效果極佳。 Excellent priming effect.
	傳統型處理劑 (S/B) Solvent-based, with toluene	橡膠 Rubber	310A	橡膠處理劑 Rubber primer	無色透明液 Colorless, transparent liquid	合成樹脂 Synthetic resins	200以下 Below 200	配合藥水糊對橡膠、橡膠發泡之表面處理。 For surface-treating of rubber and rubber sponges (for graft CR adhesives)	處理效果極佳。 Excellent priming effect.
		橡膠 Rubber	EX310A	橡膠處理劑 Rubber primer	無色透明液 Colorless transparent liquid	合成樹脂 Synthetic resins	200以下 Below 200	配合藥水糊及 PU 膠對橡膠、橡膠發泡之表面處理。 For surface-treating of rubber and rubber sponges (for graft CR adhesives)	處理效果極佳。 Excellent priming effect.
	無三苯 (S/B TF) Solvent-based, toluene free	皮革、油皮、 PU、PVC Leather, oil leather, PU, PVC	311A	PU/PVC處理劑 PU/PVC primer	無色透明液 Colorless transparent liquid	合成樹脂 Synthetic resins	100以下 Below 100	配合 PU 膠對 PU、PVC 之表面處理。 For surface-treating of PU and PVC (for PU adhesives)	處理效果極佳。 Excellent priming effect.
			311A2	PU/PVC處理劑 PU/PVC primer	透明液體 Light transparent liquid	合成樹脂 Synthetic resins	10以下 Below 10	為PVC、PU皮表面處理劑，可有效去除材質表面之油汙， 或當成溶劑用於其它用途。 311A2 is a primer for PVC、PU synthetic leathers to remove the grease or oil from the surface. It also can be used as a solvent according to necessary.	311A2具有甚佳的溶解力與去 污能力。 311A2 has excellent solubility to remove the grease or oil from the material's surface.
			311P5	PU/PVC處理劑 PU/PVC primer	透明液體 Light transparent liquid	合成樹脂 Synthetic resins	100以下 Below 100	配合 PU 膠對 PU、PVC 之表面處理。 For surface-treating of PU and PVC (for PU adhesives)	處理效果極佳。 Excellent priming effect.

# 溶劑型處理劑 Solvent based Primer



系列 Series	種類 Type	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(25°C)	主要用途 Main Application	特性 Characteristics	
溶劑型處理劑 Solvent based Primer	無三苯(S/B TF) Solvent-based, Toluene Free	皮革、油皮、 PU、PVC Leather, oil leather, PU, PVC	311PH	PU/PVC處理劑 PU/PVC primer	透明液體 Transparent Liquid	合成樹脂 Synthetic resins	100以下 Below 100	配合 PU 膠對 PU、PVC 之表面處理。 For surface-treating of PU and PVC (for PU adhesives)	處理效果極佳。 Excellent priming effect.
			311NT1	PU/PVC處理劑 PU/PVC primer	透明液體 Transparent Liquid	合成樹脂 Synthetic resins	50cps以下 Below 50	配合 PU 膠對 PU、PVC 之表面處理。 For surface-treating of PU and PVC (for PU adhesives)	處理效果極佳。 Excellent priming effect.
			311FT3	油皮處理劑 Oil Leather primer	無色透明液 Colorless transparent liquid	合成樹脂 Synthetic resins	-	配合 PU 膠對皮革之表面處理。 For surface-treating of leathers (for PU adhesives )	處理效果極佳。 Excellent priming effect.
			312NT	皮革處理劑 Leather primer	淡黃透明液 Light-yellow, semi- transparent, viscous liquid	合成樹脂 Synthetic resins	100以下 Below 100	適用於含油之真皮表面處理，須配合硬化劑使用。 Must used with hardeners for surface-treating of oil-leathers.	處理效果極佳。 Excellent priming effect.
			311FT	皮革處理劑 Leather primer	淡黃透明液 Light-yellow, semi- transparent, viscous liquid	合成樹脂 Synthetic resins	10以下 Below 100	適用於真皮表面處理，須配合硬化劑使用。 Must used with hardeners for surface-treating of oil-leathers.	處理效果極佳 Excellent priming effect.
			311FT6	真皮表面處 理劑Leathers primer	膠狀液體 like gel liquid	合成樹脂 Synthetic resins	100以下 Below 100	適用於真皮表面處理，須配合硬化劑使用。 Must used with hardeners for surface-treating of oil-leathers.	外觀顏色淺，適用淺色材質。 For light color of material .
			311PW	PU/PVC處理劑 PU/PVC primer	無色透明液 Colorless transparent liquid	合成樹脂 Synthetic resins	10以下 Below 10	配合 PU 膠對 PU、PVC 之表面處理。 For surface-treating of PU and PVC (for PU adhesives )	處理效果極佳。對部份發泡PU須先試驗確認 以免變黃。 Excellent priming effect. Prior yellowing check is suggested for some PU wedges.
	熱塑性橡膠 Thermoplastic Rubber (TPR)	330NT2	TPR處理劑 TPR primer	半透明霧狀液 Semi-transparent liquid	合成樹脂 Synthetic resins	100以下 Below 100	配合 PU 膠對 TPR 之表面處理。 For surface-treating of TPR (for PU adhesives )	處理效果極佳。 Excellent priming effect.	
		330K3AB	TPR處理劑 TPR primer	透明狀 Transparent liquid	合成樹脂 Synthetic resins	100以下 Below 100	配合 PU 膠對 TPR 之表面處理。 (需配合B粉使用) For surface-treating of TPR (for PU adhesives ) (Used with B power)	處理效果極佳。 330K3A:B=100:2 Excellent priming effect.	

# 溶劑型處理劑 Solvent based Primer



系列 Series	種類 Type	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	黏度 Viscosity (CPS)(25°C)	主要用途 Main Application	特性 Characteristics
溶劑型處理劑 Solvent based Primer	無三苯(S/B TF) Solvent-based, Toluene Free	320NT5	EVA處理劑 EVA primer	半透明液 Semi-transparent liquid	合成樹脂 Synthetic resins	10以下 Below 10	配合 PU 或藥水糊對 EVA 之表面處理 For surface-treating of EVA (for PU adhesive or graft CR adhesives )	處理效果極佳。 Excellent priming effect and frost resistance.
		258H	EVA/Phylon 處理劑 EVA/Phylon primer	澄清液體 Clear liquid	合成樹脂 Synthetic resins	10以下 Below 10	配合 PU 膠對 EVA、Phylon 之表面處理。 For surface-treating of EVA/Phylon (for PU adhesives )	處理效果極佳。 Excellent priming effect.
		258F4	EVA/Phylon 處理劑 EVA/Phylon primer	澄清液體 Clear liquid	合成樹脂 Synthetic resins	10以下 Below 10	配合 PU 膠對 EVA、Phylon 之表面處理。 For surface-treating of EVA/Phylon (for PU adhesives )	處理效果極佳。 Excellent priming effect.
		260	無甲苯紫外線 硬化處理劑 Non-toluene UV primer	澄清液體 Clear liquid	合成樹脂 Synthetic resins	200以下 Below 200	適用EVA或Phylon (傳統Phylon, IPF, IP材質) Used for EVA or Phylon (traditional Phylon, IPF, IP)	可以使用油性或水性PU膠進行接著。 Used for solvent-based or water-based type PU adhesive.
		001AB	橡膠處理劑 Rubber primer	001A: 液體 001B: 白色粉末 001A: Liquid 001B:White powder	特殊化學品 Specific chemicals	100以下 Below 100	適用於橡膠、橡膠發泡、TPR等之表面處理。 For sufrace-treating of rubber, rubber sponges, and TPR.	兩液型，處理效果極佳。對部份淺色橡膠須先 確認，以免變黃。 001A:001B=100:2 Two components and excellent priming effect. Prior yellowing check on light color rubber soles is required.
		001FB	橡膠處理劑 Rubber primer	001A: 液體 001B: 白色粉末 001A: Liquid 001B:White powder	特殊化學品 Specific chemicals	100以下 Below 100	適用於橡膠、橡膠發泡、TPR等之表面處理。 For sufrace-treating of rubber, rubber sponges, and TPR.	兩液型，處理效果極佳。 001F:001B=100:1.2 Two components and excellent priming effect.
		001GAB	橡膠處理劑 Rubber primer	001A: 液體 001B: 白色粉末 001A: Liquid 001B:White powder	特殊化學品 Specific chemicals	100以下 Below 100	適用於橡膠、橡膠發泡、TPR等之表面處理。 For sufrace-treating of rubber, rubber sponges, and TPR.	兩液型，處理效果極佳。 001GA:001B=100:0.5 Two components and excellent priming effect.
		001AFT	橡膠處理劑 Rubber primer	無色透明 Colorless, transparent	丙酮、乙酸乙酯 Acetone, ethyl acetate	100以下 Below 100	配合 001B 使用，或當清潔劑。 Used with 001B or as agent cleaning.	清潔效果佳 Excellent cleaning effect.
		299AB	橡膠處理劑 Rubber primer	微濁淡黃色粘稠液體 Slight cloudy, light yellow, viscous liquid	橡膠加硫促進劑 Vulcanizing accelerator & Rubber	*固成份 SOLID CONTENT (%) 299A: 3.5 ± 1.5 299B: 7.0 - 16.0	299A為無甲苯生膠、橡膠處理劑。 299A is a toluene free nature rubber、rubber primer. **使用前請添加促進劑3 ~ 5% 299B到299A，混合攪拌 2~3分鐘，攪拌速度100~200rpm。 Please add Accelerant 3 ~ 5% 299B into 299A immediately before use, stirring 2~3 minutes and agitating speed between 100 ~ 200 rpm.	1.299A適用於油性及水性硫化接著劑。 299A is suitable for solvent based or water based vulcanized adhesive. 2. 黏性維持時間長。 Long tack time. 3. 生膠處理效果極佳。 Excellent for nature rubber treatment.



# 硬化劑 Hardener



系列 Series	種類 Type	編號 Item No.	名稱 Name	外觀 Appearance	主要成份 Main Component	固成份(%) Solid Content	主要用途 Main Application	特性 Characteristics
硬化劑 Hardener		304P	硬化劑 Hardener	黑褐色液 Dark-brown liquid	聚異氰酸鹽 Polyisocyanate	99.5 ± 0.5	與黃糊混合使用,增加接著力、耐熱、耐油、耐水等。Used with CR adhesive for increasing bonding strength, heat, oil and water resistance.	適用於深色材質。 Suitable for dark color materials.
		348	透明硬化劑 Transparent hardener	微黃透明液 Light-yellow transparent liquid	聚異氰酸鹽 Polyisocyanate	25 ± 5	與藥水糊、PU膠混合使用, 增加接著力、耐熱、耐油、耐水性等。Used with graft CR or PU adhesive for increasing bonding strength, heat, oil and water resistance.	適用於各種材質。 Suitable for various materials.
		351	透明硬化劑 Transparent hardener	淺褐色透明液 Light-brown transparent liquid	聚異氰酸鹽 Polyisocyanate	20.0 ± 1	與藥水糊、PU膠混合使用, 增加接著力、耐熱、耐油、耐水性等。Used with graft CR or PU adhesive for increasing bonding strength, heat, oil and water resistance.	初期接著力發展快速, 原裝進口 RFE。 Imported RFE, crosslinks fast for strong initial bonding strength.
		351F	硬化劑 Hardener	黃棕色 Light-brown liquid	聚異氰酸鹽 Polyisocyanate	-	與藥水糊、PU膠混合使用, 增加接著力、耐熱、耐油、耐水性等。Used with graft CR or PU adhesive for increasing bonding strength, heat, oil and water resistance.	適用於各種材質。 Suitable for various materials.
		352A	透明硬化劑 Transparent hardener	透明液 Transparent liquid	聚異氰酸鹽 Polyisocyanate	30 ± 1	與藥水糊、PU膠混合使用, 增加接著力、耐熱、耐油、耐水性等。Used with graft CR or PU adhesive for increasing bonding strength, heat, oil and water resistance.	適用於淺色材質。 Suitable for light color materials.
清理劑 Cleaner		201	清潔劑 Cleaner	無色透明液 Colorless transparent liquid	特殊化學品 Specific chemicals	-	適用於鏡面PU、PVC皮之清潔。For cleaning PU and PVC coated fabrics.	除污力強, 具光亮效果, 不傷皮面。 Strong cleaning capability to make leathers glossy, one way coating and harmless to the surface.
		203	去膠劑 Glue remover	無色透明液 Colorless transparent liquid	特殊化學品 Specific chemicals	-	PU膠、藥水糊去膠劑。For removing PU or CR adhesives.	效果良好, 不傷皮面。 Excellent cleaning effect, harmless to the surface.
加硫促進劑 Vulcanizing accelerator	AC10 (2液型)	加硫促進劑 Vulcanizing accelerator	紅棕色液體 brown red liquid	特殊化學品 Specific chemicals	AC10A: 0 AC10B: 100	AC10 為藥水糊用加硫促進劑 AC10 is used for the vulcanizing accelerator of adhesive.	提高藥水糊接著力及耐溶劑性 Improving the bonding force and solvent resistant.	
			黃色粉末 yellow powder	加硫促進劑 Vulcanizing accelerator	100	AC10B為藥水糊用加硫促進劑 AC10Bis used for the vulcanizing accelerator of adhesive. 按AC10A : AC10B = 4 : 1之比例混合溶解。 Mixing AC10A and AC10B by the ratio of AC10A : AC10B = 4 : 1 until totally dissolution.		

